



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3290-041
Job Sheet 187006



Part No: D3290-041

Job Qty: 6 ea

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Small Fab		SAD 12-11-28
100	Small Fab	6 pcs	12/21/18	12/21/18	0.00	2.59	Small Fab		SAD 12-11-28
170	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC5		DEC 10 2018 68
180	Packaging	6 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1	433 DEC 08 2018	DEC 08 2018 89-89
190	QC21-SA	6 Ea	12/21/18	12/21/18	0.00	0.00	QC21		DAS DEC 10 2018

Part Op 100 - ***Windows need to be protected at all time*** ***DEBURR EDGE LIGHTLY*** Assemble as per Dwg D3290
Descriptions: VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic wrap
Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	39 ft (6.5 ea)	90-Start up Operation	5024336
D3290-1	Frame	6 Ea (1 ea)	90-Start up Operation	5105054
D3290-3	Window	6 Ea (1 ea)	90-Start up Operation	5095785

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126	39	576	0
	D3290-1	6	3	0
	D3290-3	6	8	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Wo _____		DISPOSITION Rework ☐ Scrap ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; text-align: center;"> <tr> <td>Skid-tube</td><td>Cross tube</td><td>Water Jet</td><td>Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td></td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td></td><td></td><td>Supplier</td><td></td></tr> </table>						Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality		Finishing	Rec/Store/Packaging	Other			Supplier	
Skid-tube	Cross tube	Water Jet	Engineering																						
Machining	Small Fab	Prod. Eng. Coord.	Quality																						
	Finishing	Rec/Store/Packaging	Other																						
		Supplier																							
				MRB (QSI042) Approval																					
				Completed By																					
				Lead hand / Supervisor Approval Verification																					
				QC / QA Coordinator Approval																					

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

DART
 AEROSPACE

Container No: S136105
 Part: D3290-041
 Job No: 187006
 Serial No/Batch: S136105
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 12/10/10

Root Cause			
Environment	☐	No Re-verificat	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

bending
 Centre Not Concentric
 Cracks
 Crimp/Kink/Ripple/Wave
 Cuffs
 Crushing
 Heat Treat
 Wave/Twist in Tube
 Marks/Chatter

BOM/Route
 Broken/Damage/Defect
 Inspection Incomplete/Unqualified
 Contamination
 Countersink
 Cut Too Short
 Instructions Incomplete/Unclear
 Drill Holes

Grain
 Weld
 Wrong Stock Pulled
 Out of Sequence
 Off-set
 Mislabeled
 Fit/Function
 Misaligned/off center

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence